

## **Product Handling Information Sheet**

## Trovidur® EPC grey

1. Company	
Name/Address	Röchling Industrial SE & Co. KG - Troisdorf  Mülheimer Str. 26 - Geb. 115 • 53840 Troisdorf/DE • Tel. +49 2241 4820-0  info@roechling-plastics.com • www.roechling.com/industrial/troisdorf
2. Product details	
Product/Article	Technical semi-finished product or machined part
Abbreviated terms	PVC-U
Material Characterisation	Amorphous plastic
Main Components	<ul><li>polyvinyl chloride</li><li>stabiliser</li><li>additive</li></ul>
Components Subject to labelling	none
Classification according to REAC	h Article
Notes	
3. Product characteristics	
Form/State	• firm
Color	grey
Odour	nearly odourless
Density	1,44
Melting range	
Glass transition temperature	-
Thermal decomposition	> 180°C





3. Product characteristics			
Flash point		-	
Ignition temperature  Notes		> 450°C -	
4. Danger warnings			
Special Risks For Mankind And The Environment		none	
Notes		_	
5. Handling and Storage			
Handling		<ul> <li>Product can be worked with conventional machines and tools.</li> <li>Before machining the product should have room temperature and/or to be stored for min. 24h under normal climatic conditions.</li> <li>While the processing sufficient for enough airing or by smoke attack provide for a extraction.</li> </ul>	
Storage		<ul> <li>horizontally</li> <li>dry</li> <li>protected against frost</li> <li>protected against climatic influences</li> <li>do not store with flammable materials</li> </ul>	
Safety measures			
Shelf Life		_	
Notes		By the processing under high temperatures gases can outcome, these gases can cause irritation the eyes and respiratory tract.	
6. Transport			
Transport		<ul><li>Non dangerous goods according to the transport regulations.</li><li>Secure against slipping.</li></ul>	
Finished Product Packing			
Notes			





7. Fire – fighting measures	
Suitable extinguishing agents	<ul><li>water mist</li><li>foam</li><li>dry powder extinguishing agents</li></ul>
Potential combustion product	<ul> <li>carbon monoxide</li> <li>CO<sub>2</sub></li> <li>hydrochloric acid</li> <li>hydrocarbon</li> </ul>
Necessary protection equipm	Complete protection equipment for fire-brigade.
Notes	Molten product has to be cooled with water. Fireresidues must be collected and disposed according to the local instructions.
8. Removal	
Recyclability	Check possibility of recycling.
EC Waste Catalog	The product is classified in accordance with the European-Waste Catalogue (EWC) as "not dangerous".
Waste Removal	Has to be conveyed to a suitable dumping site or combustion plant in accordance with local regulations.
EC Waste Code	<ul><li>12 01 05 plastics shavings and turnings</li><li>20 01 39 plastics</li></ul>
Notes	This material can to 100 % be recycled.
9. Marking and Guidelines	
Marking in accordance with E	C Guideline no labelling required
Notes	
10. Information about REAC	
Information about REACh	According to EC directive 1907/2006/EC (REACh), Article 3, no.3 our products are clearly defined as articles, exempt from registration. The EU regulation about chemicals no. 1907/2006 (REACh), which came into force 01 st of June 2007, prescribes Material Safety Data Sheets only for dangerous substances and preparations. According to REACh we are manufacturing articles and, therefore, not required to issue safety sheets





11. Other Information	
Other Information	The information in this document are based on our today's knowledge and represent no affirmation of characteristics. Existing laws and regulations are to be observed by the
	user of our product within his own responsibility



